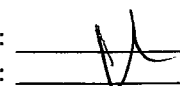
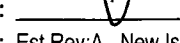


Date: Monday, 14/07/2008 8:23:30 AM  
 User: Linda Lacelle

## Process Sheet

|                                    |   |                           |                           |                               |
|------------------------------------|---|---------------------------|---------------------------|-------------------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services   | <b>Drawing Name</b> :     | AUTOMATIC DOOR OPENER KIT |                               |
| <b>Job Number</b> :                | 40441   |                           |                           |                               |
| <b>Estimate Number</b> :           | 12943   |                           |                           |                               |
| <b>P.O. Number</b> :               |   | <b>Part Number</b> :      | D412698023                |                               |
| <b>This Issue</b> :                | 14/07/2008  | <b>S.O. No.</b> :         |                           |                               |
| <b>Prsht Rev.</b> :                | NC  | <b>Drawing Number</b> :   | IIN D412-698 REV D        |                               |
| <b>First Issue</b> :               | / /   | <b>Project Number</b> :   | N/A                       |                               |
| <b>Previous Run</b> :              | 39530   | <b>Drawing Revision</b> : | E                         |                               |
| <b>Written By</b> :                |  | <b>Material</b> :         |                           |                               |
| <b>Checked &amp; Approved By</b> : |  | <b>Due Date</b> :         | 21/07/2008                | <b>Qty:</b> <u>9</u> Um: Each |
| <b>Comment</b> :                   | Est Rev:A New Issue 07-07-12 JLM<br>est rev B ecn 1207 08.07.03 EC verified by:LL |                           |                           |                               |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |    |                  |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D412-698-023 CHG002

*CL.*  
*08/07/14* *08.7.14*

|     |             |                       |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

|     |         |            |
|-----|---------|------------|
| 3.0 | D355211 | Gas Spring |
|-----|---------|------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

CARBON STEEL GAS SPRING

Batch: 38105

*JS 08/07/14 (x9)*

|     |        |              |
|-----|--------|--------------|
| 4.0 | D35945 | Door Doubler |
|-----|--------|--------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Door Doubler

Batch: B40363

*JS 08/07/14 (x9)*

|     |          |                            |
|-----|----------|----------------------------|
| 5.0 | D3594043 | Floor Doubler Assembly, LH |
|-----|----------|----------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Floor doubler ass'y LH

Batch: B38164x1 B39515x8

*JS 08/07/14 (x9)*

*Not in comp*  
*10.51 one.*

Date: Monday, 14/07/2008 8:23:30 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 40441

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3594044

Floor Doubler Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Floor doubler ass'y RH

Batch:

B38165 x 3

B39576 x 6

JS 08/07/14 (x9)

7.0

D36221

Ball Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

BALL STUD

Batch:

38113

JS 08/07/14 (x9)

8.0

MS21073L5

nut plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

nut plate

batch:

M108583

JS 08/07/14 (x9)

9.0

MS20426AD44

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Rivet

batch:

M1021

18

Please adjust Qty in Comp.  
I took out 1 too many due to split

JS 08/07/14 (x9)

10.0

AN960JD516L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

Batch:

~~M103344~~ M17619

JS 08/07/14 (x9)

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

JS 08/07/14 (x9)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-023

Location:

PPP Rev:

Rev B

JS 08/07/14 (x9)

Date: Monday, 14/07/2008 8:23:30 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 40441

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/15 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-15